



Scope: This specification is intended for use as a guideline for the resurfacing of an existing asphalt or concrete tennis court finished with a cushioned grass court surface using the unique Nova'ProKramercourt XP.

SECTION 02542



NOVA'PROKRAMERCOURT XP TENNIS SURFACE RESURFACING OVER ASPHALT OR CONCRETE

PART I - GENERAL

1.01 SUMMARY

A. This section includes and is not limited to:

1. Construction of a Nova'ProKramercourt XP monolithic pavement 'CushionCourt' tennis court consisting of a grass-like network of tufted, polyethylene, ultraviolet resistant fibers interlocked with select aggregates.
2. Preparation of existing asphalt or concrete base to receive new surfacing.
3. Tennis court net posts, foundations and anchor straps.

1.02 QUALITY ASSURANCE

- A. The Nova'ProKramercourt XP tennis surface shall be constructed by an approved installer certified by NGI Sports' (NGI). The Nova'ProKramercourt XP system shall meet manufacturing specifications set up for same.
- B. All Material shall be clearly marked.
- C. Material shall not be installed when rain is imminent or temperature is below 40° F.
1. The installation of the Nova'ProKramercourt XP system shall be completed in dry weather.
 2. Neither surface nor aggregates may be moist or wet.
 3. Fabrication should be done in dry weather with the temperature above 40° F and rising.

1.03 WARRANTY

- A. Materials shall have a minimum limited warranty supplied by the manufacturer.
- B. Contractor to provide {Owner} {Architect} {Landscape Architect} {Engineer}, upon completion of warranty application, a written warranty at completion of project in accordance with section [01700][01740] of the Project Manual.

PLEASE NOTE: THIS SPECIFICATION IS TO BE USED AS A GUIDELINE. INFORMATION MAY NOT BE PROPER UNDER ALL CONDITIONS.



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PART 2 - PRODUCTS

2.01 SURFACING SYSTEM FOR TENNIS

- A. The Nova'ProKramercourt XP turf system shall consist of artificial fibers that shall meet the following minimum specifications:
- | | |
|--------------------------|--------------------------|
| 1. Tufting Construction | ASTM D418 |
| 2. Breaking Elongation | 124%, ASTM D 1682 |
| 3. Breaking Load | 181 lbs, ASTM D 1682 |
| 4. Grab Tear Strength | 100 lbs, ASTM D1682 |
| 5. Seam Tensile Strength | 55 lbs/inch, minimum |
| 6. Melting Point | 334.4°F ASTM D789 |
| 7. Flame Test | Pass, ASTM E 108 |
| 8. Fiber System | Fibrillated Polyethylene |
| 9. Pile Height | .375 inches |
| 10. Primary Backing | Dual Polyester |
| 11. Back Coating | Natural Urethane |
| 12. Line System | Sportline |
| 13. Infill | 2.25 lbs psft |
- B. The color shall be Irish Green or French Red and all fibers in each roll applied to the tennis court shall be from the same dye lot.
- C. White lines are tufted in place at the manufacturing plant (Sportline System). Refer to product installation guideline to determine application.
- D. Turf surfacing materials can be perforated during production to assist in court drainage and in the prevention of moss/algae growth on surface.
- E. Granular Fill (XP-Textfill) Material Options.
- a. Option 1 - Specially selected light weight, graded and shaped granules in colors of Rubico Green or French Red shall be filtered into the fibers at the rate of 2.25 lbs psft as required by the manufacturer's detailed specifications.
 - b. Option 2 - Specially selected grade and shape sub angular sand granules shall be filtered into the fibers at a rate of 2.25 lbs psft as required by the manufacturer's detailed specifications.
- F. Seams: Weather resistant polyester tape and one component moisture cured urethane adhesive as recommended by system manufacturer.

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2.02 TENNIS COURT ACCESSORY MATERIALS

- A. Net Posts and Sleeves Equipment: Tennis posts shall be made out of steel, metal or wood of sufficient strength to properly support the net at a height of 42". Posts and sleeves shall be set where indicated on drawings. Posts shall be set plumb and true so as to support the net at a height of 42" above the court surface at the net posts.
- B. Center Strap Anchor: A center strap anchor shall be positioned as shown on the drawings and set in concrete footings measuring 12" X 12" X 12".
- C. Tennis Nets: Shall be polyethylene 3 mm braided body, 42' long and 3.25' wide, polyester top binding attached with four lock stitched rows. Sides shall be braced with dowels for a neat, taut appearance. Nets shall be installed, upon completion, to posts and cables.

PART 3 – EXECUTION

SURFACE PREPARATION

3.01 EXISTING ASPHALT OR CONCRETE SURFACE PREPARATION

- A. Nova'ProKramercourt XP tennis surfacing system shall be installed on a sound base surface with surface tolerance not exceeding 1/8" in 10' when measured in any direction with a minimum slope in one direction of .25% to 1%.
 - 1. Once the surface has been thoroughly cleaned and is free of all loose material, dirt, dust and foreign debris, the court shall be flooded with water and allowed to drain. Any area holding water a depth greater than 1/16" (thickness of a nickel) shall be outlined and patched.
 - 2. Surface Leveling: Birdbaths shall be leveled using the following:
 - a. Area to be patched shall be primed using five parts water to one part Nova'XP-PolyTex patching compound.
 - b. Primer to be brushed into place and allowed to dry prior to placement of the patch.
 - c. Surface Patch: Mix thoroughly five gallons of Nova'XP Polytex compound binder, five gallons of silica sand and one pint Type 1 Portland Cement. Applied in layers up to 1/2" deep.
 - 3. Cracks shall be cleaned, primed and filled with dry silica sand up to 1/2" of top surface profile and then filled to 1/8" to top of crack with a flexible joint compound. A rigid thin film tape, Nova'XP-Bond, shall be laid into wet caulk on cracks 3/4 inch and larger to prevent shadowing after surfacing.

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3.02 INSTALLATION OF TENNIS COURT ACCESSORIES

- A. Post foundations shall be not less than 24" in diameter at the top, not less than 30" in diameter at the bottom, and not less than 36" in depth.
- B. Foundations shall be situated so as to provide a clear distance between posts of 33' on single courts and 42' on double courts.
- C. The metal anchor strap, located at the center of the net, shall be set in concrete footings measuring 12" in diameter and 12" deep".
- D. Square footings and foundations are not acceptable.
- E. Tennis nets shall be installed, upon completion, to posts and cables for a neat, taut appearance.

3.03 NOVA'PROKRAMERCOURT XP SURFACING SYSTEM

- A. Confirm that all center strap anchors and net post sleeves are in place prior to surface installation.
- B. The surface course shall be installed according to manufacturer specifications.
- C. All surface course materials are to be installed after the surface has been inspected and approved by the {Owner} {Architect} {Landscape Architect} {Engineer}.
- D. The Nova'ProKramercourt XP cushioned base sheet shall be placed over subbase in accordance with manufacturer's instructions.
- E. Sections of the cushioned base sheet layer are to be laid out according to manufacturer's instructions for Sportline System.
- F. Lines are to be factory tufted in place (Sportline System). Refer to system installation guidelines from system manufacturer for installation.
- G. All joints may be attached with Nova'XP-Bond, a special combination of a one-component moisture cured urethane adhesive and a weather resistant polyester tape. Heat seaming methods shall not be allowed. All seams and lines to be cut without damaging tops of the fibers.
- H. Base Sheet Infill: Using a special mechanical device to filter the material into the fabric, the Nova'XP-Textfill material infill shall be filtered into the cushioned base sheet mat in several light layers and shall be brushed in to allow for compaction and a level finish.

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- I. Once leveled and filled, surface is to be mechanically treated to achieve proper compaction. Once process is completed, court shall be top dressed and tested for ball bounce. Court(s) will not require an extended break-in period if treatment is completed properly.
- J. CAUTION: Do not allow petroleum products to be spilled on the Nova'ProKramercourt XP surface.

4.01 CLEAN UP

- A. Upon completion of the work, the contractor shall remove all containers, surplus materials and debris and have the site in a clean and orderly condition acceptable to the {Owner} {Architect} {Landscape Architect} {Engineer}.
- B. Provide {Owner} {Architect} {Landscape Architect} {Engineer} with Nova'ProKramercourt XP Maintenance Manual upon completion of project in accordance with Section {01700} {01730} of the Project Manual.

End of Section

(Revised 12/18/07)

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